

## SAFETY DATA SHEET

### 1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

#### 1.1 Product identifier

**Product name**           FORCH 2K-EPOXY PANEL-BOND SBS 161G (A)  
**Synonyms**               6400 4005 1 (A) - ARTICLE NUMBER

#### 1.2 Uses and uses advised against

**Uses**                    ADHESIVE • EPOXY ADHESIVE • STRUCTURAL ADHESIVE • TWO COMPONENT PACK

#### 1.3 Details of the supplier of the product

**Supplier name**       **FORCH AUSTRALIA PTY LTD**  
**Address**             2 Forward St, Gnangara, WA, 6077, AUSTRALIA  
**Telephone**          (08) 9303 9113  
**Fax**                  (08) 9303 9114  
**Email**               [shop@forch.com.au](mailto:shop@forch.com.au)  
**Website**            <https://www.forch.com.au/>

#### 1.4 Emergency telephone numbers

**Emergency**           (08) 9303 9113  
**Emergency**           0413 550 330; 0424 135 792

### 2. HAZARDS IDENTIFICATION

#### 2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

##### Physical Hazards

Not classified as a Physical Hazard

##### Health Hazards

Skin Corrosion/Irritation: Category 1B  
Skin Sensitisation: Category 1A  
Serious Eye Damage / Eye Irritation: Category 1  
Carcinogenicity: Category 1B

##### Environmental Hazards

Not classified as an Environmental Hazard

#### 2.2 GHS Label elements

**Signal word**           **DANGER**

##### Pictograms



##### Hazard statements

H314                   Causes severe skin burns and eye damage.  
H317                   May cause an allergic skin reaction.  
H318                   Causes serious eye damage.  
H350                   May cause cancer.

## PRODUCT NAME FORCH 2K-EPOXY PANEL-BOND SBS 161G (A)

### Prevention statements

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

### Response statements

P301 + P330 + P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313	IF exposed or concerned: Get medical advice/ attention.
P310	Immediately call a POISON CENTRE or doctor/physician.
P321	Specific treatment is advised - see first aid instructions.
P362 + P364	Take off contaminated clothing and wash it before reuse.

### Storage statements

P405	Store locked up.
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### Disposal statements

P501	Dispose of contents/container in accordance with relevant regulations.
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### 2.3 Other hazards

No information provided.

## 3. COMPOSITION/ INFORMATION ON INGREDIENTS

### 3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content (w/w)
3,3'-OXYBIS(ETHYLENEOXY)BIS(PROPYLAMINE)	4246-51-9	224-207-2	10 to 20%
2,4,6-TRI(DIMETHYLAMINOMETHYL)PHENOL	90-72-2	202-013-9	1 to 10%
2-ETHYL-4-METHYLIMIDAZOLE	931-36-2	213-234-5	1 to 5%
2-METHYL-1,5-PENTANEDIAMINE	15520-10-2	239-556-6	1 to 2.5%
BIS[(DIMETHYLAMINO)METHYL] PHENOL	71074-89-0	275-162-0	1 to 2.5%
4-METHYLIMIDAZOLE	822-36-6	212-497-3	0.1 to 0.5%
NON HAZARDOUS INGREDIENTS	Not Available	Not Available	Remainder

## 4. FIRST AID MEASURES

### 4.1 Description of first aid measures

Eye	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
Inhalation	If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic vapour) respirator or an Air-line respirator (in poorly ventilated areas). Apply artificial respiration if not breathing.
Skin	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
Ingestion	For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.
First aid facilities	Eye wash facilities and safety shower should be available.

### 4.2 Most important symptoms and effects, both acute and delayed

Causes burns. May cause sensitisation by skin contact.

### 4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

## 5. FIRE FIGHTING MEASURES

## PRODUCT NAME    **FORCH 2K-EPOXY PANEL-BOND SBS 161G (A)**

### **5.1 Extinguishing media**

Dry agent, carbon dioxide or foam. Prevent contamination of drains and waterways.

### **5.2 Special hazards arising from the substance or mixture**

Combustible. May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.

### **5.3 Advice for firefighters**

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

### **5.4 Hazchem code**

2X  
2        Fine Water Spray.  
X        Wear liquid-tight chemical protective clothing and breathing apparatus. Contain spill and run-off.

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## **6. ACCIDENTAL RELEASE MEASURES**

### **6.1 Personal precautions, protective equipment and emergency procedures**

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

### **6.2 Environmental precautions**

Prevent product from entering drains and waterways.

### **6.3 Methods of cleaning up**

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal. Eliminate all sources of ignition.

### **6.4 Reference to other sections**

See Sections 8 and 13 for exposure controls and disposal.

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## **7. HANDLING AND STORAGE**

### **7.1 Precautions for safe handling**

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

### **7.2 Conditions for safe storage, including any incompatibilities**

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure packages are adequately labelled, protected from physical damage and sealed when not in use.

### **7.3 Specific end uses**

No information provided.

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## **8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

### **8.1 Control parameters**

#### **Exposure standards**

No exposure standards have been entered for this product.

#### **Biological limits**

No biological limit values have been entered for this product.

### **8.2 Exposure controls**

**Engineering controls**    Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

## PRODUCT NAME    **FORCH 2K-EPOXY PANEL-BOND SBS 161G (A)**

### PPE

<b>Eye / Face</b>	Wear splash-proof goggles.
<b>Hands</b>	Wear PVA or Viton® or nitrile gloves.
<b>Body</b>	Wear coveralls.
<b>Respiratory</b>	Where an inhalation risk exists, wear a Type A (organic vapour) / Organic vapour respirator. If sanding dry product, wear a Class P1 (particulate) / N95 respirator.



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## 9. PHYSICAL AND CHEMICAL PROPERTIES

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### 9.1 Information on basic physical and chemical properties

<b>Appearance</b>	VISCOUS GOLD TO BROWN LIQUID
<b>Odour</b>	CHARACTERISTIC AMINE ODOUR
<b>Flammability</b>	CLASS C2 COMBUSTIBLE
<b>Flash point</b>	> 93°C (cc)
<b>Boiling point</b>	132.5°C
<b>Melting point</b>	NOT AVAILABLE
<b>Evaporation rate</b>	NOT AVAILABLE
<b>pH</b>	NOT AVAILABLE
<b>Vapour density</b>	NOT AVAILABLE
<b>Relative density</b>	NOT AVAILABLE
<b>Solubility (water)</b>	INSOLUBLE
<b>Vapour pressure</b>	< 10 hPa @ 20°C
<b>Upper explosion limit</b>	NOT AVAILABLE
<b>Lower explosion limit</b>	NOT AVAILABLE
<b>Partition coefficient</b>	NOT AVAILABLE
<b>Autoignition temperature</b>	NOT AVAILABLE
<b>Decomposition temperature</b>	NOT AVAILABLE
<b>Viscosity</b>	> 10,000 mm² @ 40°C
<b>Explosive properties</b>	NOT AVAILABLE
<b>Oxidising properties</b>	NOT AVAILABLE
<b>Odour threshold</b>	NOT AVAILABLE

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## 10. STABILITY AND REACTIVITY

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### 10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

### 10.2 Chemical stability

Stable under recommended conditions of storage.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation is not expected to occur.

### 10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

### 10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), alkalis (e.g. sodium hydroxide), heat and ignition sources.

### 10.6 Hazardous decomposition products

May evolve toxic gases (carbon/ nitrogen oxides, amines, ammonia, hydrocarbons) when heated to decomposition.

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## 11. TOXICOLOGICAL INFORMATION

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**PRODUCT NAME FORCH 2K-EPOXY PANEL-BOND SBS 161G (A)****11.1 Information on toxicological effects**

**Acute toxicity** Ingestion may result in burns of the mouth and throat, as well as a danger of perforation of the oesophagus and the stomach.

**Information available for the ingredients:**

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
3,3'-OXYBIS(ETHYLENEOXY)BIS(PROPYLAMINE)	3,160 mg/kg (rat)	2,500 mg/kg (rabbit)	--
2,4,6-TRI(DIMETHYLAMINOMETHYL)PHENOL	1200 mg/kg (rat)	1280 mg/kg (rat)	--
2-ETHYL-4-METHYLIMIDAZOLE	500 - 1080 mg/kg (rat)	730 - 1090 mg/kg (rabbit)	--

**Skin** Contact may result in irritation, redness, pain, rash, dermatitis and possible burns.

**Eye** Contact may result in irritation, lacrimation, pain, redness, corneal burns and possible serious eye damage.

**Sensitisation** May cause an allergic skin reaction. This product is not classified as a respiratory sensitiser.

**Mutagenicity** Not classified as a mutagen.

**Carcinogenicity** May cause cancer. 4-methylimidazole is classified as possibly carcinogenic to humans (IARC Group 2B).

**Reproductive** Not classified as a reproductive toxin.

**STOT - single exposure** Over exposure may result in irritation of the nose and throat, with coughing, dizziness and drowsiness. High level exposure may result in breathing difficulties, ulceration, pulmonary oedema and unconsciousness.

**STOT - repeated exposure** Not classified as causing organ damage from repeated exposure. Adverse effects are generally associated with single exposure.

**Aspiration** Not classified as causing aspiration.

**12. ECOLOGICAL INFORMATION****12.1 Toxicity**

No information provided.

**12.2 Persistence and degradability**

No information provided.

**12.3 Bioaccumulative potential**

No information provided.

**12.4 Mobility in soil**

No information provided.

**12.5 Other adverse effects**

Avoid contamination of drains and waterways.

**13. DISPOSAL CONSIDERATIONS****13.1 Waste treatment methods**

**Waste disposal** Mix components together (small amounts), absorb with sand, vermiculite or similar and dispose of to an approved landfill site. Ensure protective equipment is worn when mixing. Do not seal containers/tins until reaction is complete. Contact the manufacturer/supplier for additional information (if required). Prevent contamination of drains and waterways as environmental damage may result.

**Legislation** Dispose of in accordance with relevant local legislation.

**14. TRANSPORT INFORMATION**

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE



**PRODUCT NAME FORCH 2K-EPOXY PANEL-BOND SBS 161G (A)**

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
<b>14.1 UN Number</b>	3267	3267	3267
<b>14.2 Proper Shipping Name</b>	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (contains 3,3'-oxybis(ethyleneoxy)bis(propylamine), 2-methylpentane-1,5-diamine)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (contains 3,3'-oxybis(ethyleneoxy)bis(propylamine), 2-methylpentane-1,5-diamine)	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (contains 3,3'-oxybis(ethyleneoxy)bis(propylamine), 2-methylpentane-1,5-diamine)
<b>14.3 Transport hazard class</b>	8	8	8
<b>14.4 Packing Group</b>	II	II	II

**14.5 Environmental hazards**

Not a Marine Pollutant.

**14.6 Special precautions for user**

<b>Hazchem code</b>	2X
<b>GTEPG</b>	8A1
<b>EmS</b>	F-A, S-B

**15. REGULATORY INFORMATION****15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

<b>Poison schedule</b>	Classified as a Schedule 5 (S5) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).
<b>Classifications</b>	Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).
<b>Inventory listings</b>	<b>AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)</b> Some components are listed on AIIC, or are exempt.

**16. OTHER INFORMATION**

<b>Additional information</b>	<p>WELDING - SANDING - CUTTING DRIED OR CURED PRODUCT: If sanding, cutting or welding dried or cured product, adverse health effects may be avoided by the use of appropriate engineering controls and/or personal protective equipment. If welding, wear a Class P2 (Metal fume) respirator and depending on the nature of the surface being welded, additional protection (e.g. for organic vapours/acid gas) may also be required. A Class P1 (Particulate) respirator is recommended if dust is generated.</p> <p>RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.</p> <p>PERSONAL PROTECTIVE EQUIPMENT GUIDELINES: The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.</p> <p>HEALTH EFFECTS FROM EXPOSURE: It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.</p>
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**PRODUCT NAME    FORCH 2K-EPOXY PANEL-BOND SBS 161G (A)**

<b>Abbreviations</b>	ACGIH	American Conference of Governmental Industrial Hygienists
	CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
	CNS	Central Nervous System
	EC No.	EC No - European Community Number
	EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
	GHS	Globally Harmonized System
	GTEPG	Group Text Emergency Procedure Guide
	IARC	International Agency for Research on Cancer
	LC50	Lethal Concentration, 50% / Median Lethal Concentration
	LD50	Lethal Dose, 50% / Median Lethal Dose
	mg/m <sup>3</sup>	Milligrams per Cubic Metre
	OEL	Occupational Exposure Limit
	pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
	ppm	Parts Per Million
	STEL	Short-Term Exposure Limit
	STOT-RE	Specific target organ toxicity (repeated exposure)
	STOT-SE	Specific target organ toxicity (single exposure)
	SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
	SWA	Safe Work Australia
	TLV	Threshold Limit Value
	TWA	Time Weighted Average

**Report status**                      This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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